

Direct Injection System

**Description of the direct injection system
calibration software
COMPLETE VERSION (C)**



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INTRODUCTION

Minimum computer requirements for software installation

Operating system	-	Windows XP or later versions
Memory (RAM)	-	At least 32 Mbyte free
Hard drive	-	At least 30 Mbyte free at time of installation
Display resolution	-	1024 x 768 or greater

Software installation

To install the calibration software, put the CD-ROM in the computer drive and wait for the guided installation window to open.

If the installation program does not start, select "Start" in the "Taskbar". Choose "Run" and enter: "D:\setup.exe" (where D stands for the CD-ROM drive).

During installation you will be asked in which directory you want to install the program. We recommend you do not change the pre-set directory.

The program icon will be created on the desktop when installation is complete.

NOTE: For software installation, some systems may require Administrator privileges

Introduction

The calibration software can be launched without having to be connected directly to the control unit.

To connect to the control unit it is necessary that the PC and the ECU are duly connected through one of the following interfaces:

- USB Interface cable (not included in the kit. To be purchased separately)
- WIRELESS INTERFACE KIT (not included in the kit. To be purchased separately)

The control unit must also be connected to the +12 volt battery (red – black wire) and to the ground (black wire).

NOTE: The USB and wireless interfaces require the USB drivers included in the CD-rom.

WARNING

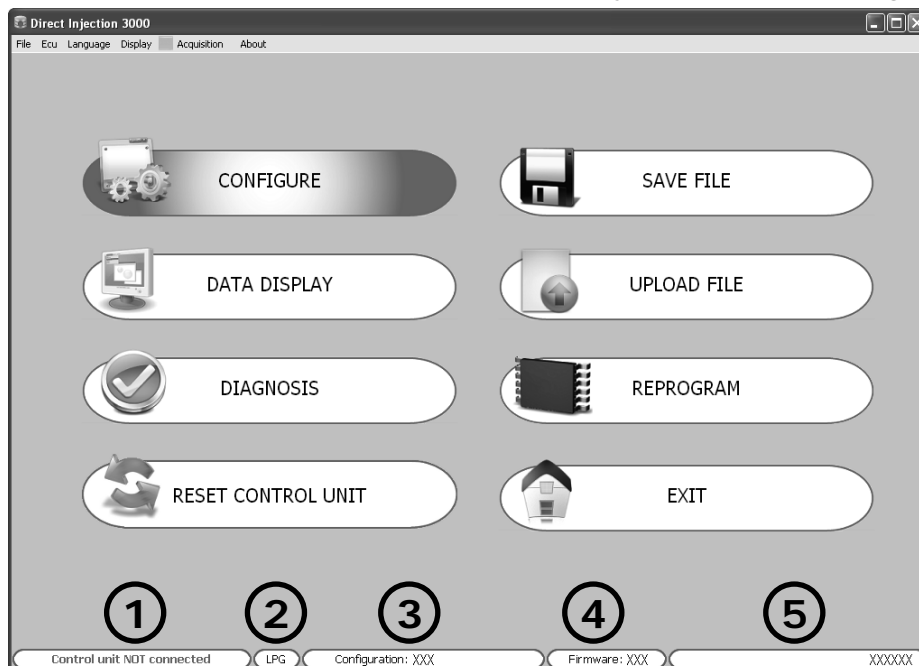


WARNING

DO NOT USE THE OBD HAND TESTER WHILE THE VEHICLE IS RUNNING ON GAS

MAIN MENU

The main menu is the drop-down menu at the bottom of the window bar. It gives access to all the secondary menu of the calibration software illustrated one by one in the following pages:



File Menu: For exiting the calibration software.

Ecu Menu: For connecting/disconnecting the gas control unit from the calibration software.

Language Menu: For selecting the calibration software language based on the country where used.

Display Menu: For setting the software display mode according to the customer's needs. The display modes available are:

- **MAIN MENU :** for displaying the main menu at any moment, regardless of the menu the user is working in.
- **SIDE TOOLBAR:** for displaying the main menu on the left side of the setting menu
- **UNDocked TOOLBAR:** for displaying the main menu in a separate window that can be positioned anywhere on the PC screen at user's choice.
- **ZOOM:** for displaying the calibration software in window (default setting) or full-screen mode.

Acquisition Menu: For storing the GAS control unit operation parameters in a file that can be displayed via a chart.

- **START/STOP AQUIRING:** For starting/stopping the data saving operation.
- **GRAPH:** For viewing the trend of the saved data in a chart (see chapter "**Data Display**").

About Menu: For retrieving details about the version of the installed software and of the system libraries in use as:

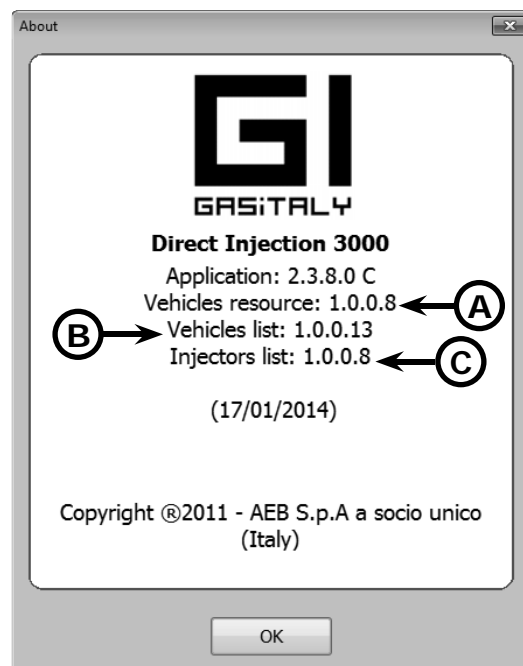
(A) Configurable vehicles settings library.

(B) Configurable vehicles list library.

(C) Configurable injectors list library.




WARNING



In order to allow the gas conversion of new generation vehicles, it is advisable to check the release of these libraries updates periodically.

At the bottom of the page shows the following information:



- ① Indicates whether the control unit is connected or disconnected to the calibration software.
In case the control unit is connected through a wireless interface, the signal strength is displayed through vertical red lines ()
- ② Indicates whether the configuration currently loaded in the control unit uses the operation parameters for natural gas or for LPG; to select the fuel type, go to the submenu "CONFIGURE".
- ③ Is the name of the configuration in the control unit (max. 28 characters displayed). To upload a pre-existing configuration in the control unit, it must be connected to the configuration software (see chapter "**Upload file**")
- ④ Is the firmware version of the control unit connected; to update it, go to the submenu "REPROGRAM CONTROL UNIT" and select the desired firmware from those proposed.
- ⑤ Indicates the specific configuration parameters of the vehicle selected from the program library.

It is important to remember that all the settings made on the disconnected control unit will be lost when it is connected, unless they are previously saved in a configuration file.

If the program does not connect, an error window will open. At this point check:

- the serial interface connection,
- that the control unit is connected to the battery and ground,
- if the sub key has been disconnected for more than an hour, to connect it will be necessary to connect the panel for a few seconds and check that the switch turns on at the same time, or start the vehicle.

To attempt connection again, open the "Connection" window and select "Connect".



CONFIGURE

This menu consists of 8 pages in which it is possible to set the parameters that manage the behaviour of the gas control unit. Pressing ESC on the PC keyboard, you quit the configuration menu.

NOTE: The display of some parameters may depend on the type of control unit connected.

In the part underneath all of the pages, a display summarising the current values of the general system operation signals is provided.

① This box displays the following parameters:

- Whether the vehicle is petrol or gas
- Presence () or absence () of ignition control
- The led displaying the fuel amount in the tank while the car is running on GAS.

② The following are displayed in this box:

RPM: the engine revolutions read in real time by the gas control unit.

- The voltage of the **LAMBDA1** sensor read through the purple wire (if connected). In order to read it , or not, set the connection/disconnection of the sensor in "Lambda".
- The voltage of the **LAMBDA2** sensor read through the purple wire (if connected). In order to read it , or not, set the connection/disconnection of the sensor in "Lambda".

CUT-OFF also might appear when the system is in the cut-off condition.

③ The gas (**Tinj.gas**) and petrol (**Tinj.benz**) times are displayed in this box.

④ The following are displayed in this box:

GAS TEMP: gas temperature detected by the temperature sensor positioned on the gas injection rail.

RED.TEMP: gas reduction gear temperature detected by the temperature sensor positioned on the gas reduction gear.

T- PETROL: petrol injection time in milliseconds.

⑤ The following are displayed in this box:

GAS PRESS: this is the pressure difference between the gas in the gas injectors and that in the intake manifolds read by the pressure gauge supplied in the kit.

MAP: If an AEB025 pressure sensor has been installed, it identifies the intake pressure in the manifolds.

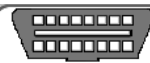


CONFIGURE

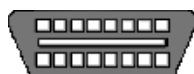
NOTE: the box below is displayed only in case of OBD connection enabled.

⑥

⑦

 Tipo6: CAN (11 bit, 250 Kbps) (ISO 15765)	Fuel Trim Long 0,0 %	Lambda Post. 0,50 V	
	Fuel Trim Short 0,0 %	Bank 1: Closed loop	

⑥ This box displays the connected/disconnected status of the OBD communication protocol and the type of protocol used for the connection (value displayed below the OBD connector):



OBD connected correctly



OBD disconnected

Moreover, in case OBD errors are detected, the following symbols may be displayed:



OBD error detected



OBD error deleted

⑦ This box displays:

- ☒ The long fuel trim value (**FUEL TRIM LONG**) in percentage.
- ☒ The short fuel trim value (**FUEL TRIM SHORT**) in percentage.
- ☒ The **BACK LAMBDA SENSOR** voltage
- ☒ The message (**BANK1:CLOSED LOOP**) when the PETROL control unit manages the injection time according to the values read by the lambda probe.
- ☒ The message (**BANK1:OPEN LOOP**) when the PETROL control unit manages the injection time regardless to the values read by the lambda probe.
- ☒ The message (**BANK1:TRANSIENT OPEN LOOP**) when the PETROL control unit manages the injection time regardless to the values read by the lambda probe for a temporary time before switching to CLOSED LOOP management.

Vehicle F1

In order to complete a vehicle configuration, it is necessary to input the vehicle specific details filling the vehicle and gas system data.

N.B. Moreover, to keep system operation in good condition, do not leave the petrol tank completely empty and do not disconnect the petrol pump.

Vehicle data

Number of cylinders 4 cylinders

Vehicle parameters: (No Engine) Load

Type of rpm signal Weak

Ignition type Mono coil

Device type

Fuel type LPG

Injector type Lovato

Pressure of the regulator 1 bar

NUMBER OF CYLINDERS

This parameter serves to tell the control unit how many cylinders the vehicle has and therefore how many gas injectors it has to control:

set **3 CYLINDERS** or **4 CYLINDERS**, depending on the number of cylinders the vehicle has.

If a control unit for 5-6-8 cylinders is used, these options will also be displayed in the selection window: select **5 CYLINDERS**, **6 CYLINDERS** or **8 CYLINDERS**, depending on the number of cylinders the vehicle has.

NOTE: Depending on the type of unit connected will be displayed only options allowed.

VEHICLE PARAMETERS

Clicking on Load we access a Menu tree for setting the following parameters:

- 1 The brand of the vehicle to be converted
- 2 The model of the vehicle to be converted
- 3 The specific configuration for the vehicle to be converted
- 4 When the selected configuration appears in the due box, click on Select for selecting the correct settings for the vehicle.
- 5 If the model to be converted is not listed, click on Update in order to update the vehicles and configurations list and follow the guided procedure.

Select the vehicle's parameters (4 cylinders)

Audi

1

Audi

2

Audi

A4 2.0 MY2005 TFSI Quattro 147 kW (197 hp)

Audi

S3 2.0 TFSI Quattro 195 kW (262 hp)

SEAT

3

Selected configuration

Audi

A4 2.0 MY2005 TFSI Quattro 147 kW (197 hp) - BWE-MED

4

Vehicle's list version 1.0.0.13

Update

Vehicle resources version 1.0.0.6

5

Update



WARNING

To make any setting of the gas system of the vehicle, you ALWAYS need to select the specific parameters of the vehicle intends to transform.

TYPE OF REVOLUTION SIGNAL

It sets up the control unit for reading the rev signal through the RPM wire (**meant as the RPM wire of the gas control unit cable**):

STANDARD: select this option when the BROWN² wire is connected to one of these signals:

- rev counter wire **with 0 ÷ 12 V square wave signal**;
- negative coil.

WEAK SIGNAL: select this option when the RPM wire is connected to one of these signals:

- rev counter wire **with 0 ÷ 5 V square wave signal**;
- static ignition control **with 0 ÷ 5 V square wave signal**;

These signals can be identified only by using an oscilloscope.

IGNITION TYPE

The control unit uses this parameter for correctly calculating the engine speed, which varies based on the type of ignition on which the BROWN² wire is connected. Set:

MONO COIL: for vehicles with one coil per cylinder if the BROWN² wire is connected to the negative terminal of one of the coils;

DOUBLE COIL: for vehicles with one coil every 2 cylinders if the BROWN² wire is connected to the negative terminal of one of the coils;

REV COUNTER: for vehicles with one coil and mechanical distributor if the BROWN² wire is connected to the negative terminal of this coil, or in all vehicles where the BROWN² wire is connected to the rev counter signal wire.

REV COUNTER 2: set this option when the engine's speed is not read correctly on a **6 or 8-cylinder** vehicle with the BROWN² wire connected to the rev counter.

FUEL TYPE

This selection serves to initialise the control unit with the typical parameters set ahead of time for correct operation with the type of fuel used. Select:

LPG: for LPG-powered vehicles

NATURAL GAS (CNG): for NATURAL GAS-powered vehicles.

When LPG or NATURAL GAS is selected, also the directory where the configuration files are saved changes (see "**Upload file**").

INJECTOR TYPE

This window is used to select the type of GAS injectors that are supplied with the conversion kit. When a previously saved configuration is loaded, this window indicates the type of injectors that are used in the configuration.

If the GAS injectors installed on the vehicle do not correspond to the type shown in the window, then you will need to load a configuration that uses the correct type of injector. If the installed injectors do not correspond to the type that have been selected on the software, then the injectors will be piloted with incorrect parameters and may cause malfunctions during gas operation.

PRESSURE OF THE REGULATOR

This window allows to modify the activity pressure of the reduction gear.

Switch over F2

N.B. Moreover, to keep system operation in good condition, do not leave the petrol tank completely empty and do not disconnect the petrol pump.

Rpm threshold for switch over rpm

Temperature of pressure regulator for switch over °C

Petrol-gas switch over delay s

☐ Start & Stop

☒ Use engine T. for switch

Engine temperature for switch °C

RPM THRESHOLD FOR SWITCH OVER

Identifies the rpm at which you want the PETROL-GAS switch over to take place.

TEMPERATURE OF PRESSURE REGULATOR FOR SWITCH OVER

It indicates the temperature the reduction gear has to reach so that switching to gas is allowed.

The control unit WILL NOT SWITCH TO GAS beneath this temperature. While running on gas, if the temperature value lowers more than the set parameter, the control unit keeps running on GAS anyway.

It is recommended to set a temperature between 20°C and 45°C since:

- setting a lower temperature could trigger the fuel change over if the reducer has not warmed up enough for a correct Gas output.
- setting a higher temperature would postpone too long the change over to Gas.

PETROL-GAS SWITCH OVER DELAY

It indicates the minimum time from engine ignition for switching over from PETROL to GAS.

We recommend you set a time no less than 20 seconds in order to ensure correct system operation.

START & STOP

It enables the START AND STOP device if available on the vehicle.

If a STOP is detected, the gas electro valves are closed after 3 seconds and opened again at the following START.

USE ENGINE T.FOR SWITCH

It indicates the temperature the engine needs to reach for switching to GAS.

Enabling this function, the control unit uses the engine temperature as well as a reference for switching to GAS. Since this parameter is detected via OBD, it is necessary to connect the OBD cables before enabling this function.

With values below this engine temperature, the control unit does not switch to GAS.

Type of GAS level sensor	Non standard ▼
Reserve tank	17
1/4	44
2/4	77
3/4	100
Level	131,00

TYPE OF GAS LEVEL SENSOR

It tells the gas control unit what type of level sensor was used:

AEB - set AEB if a sensor with an AEB standard output signal sensor (e.g. AEB1050) is connected. Refer to the assembly drawing of the gas control unit for connection.

0 - 90 ohm - set 0 – 90 ohm if a sensor with output signal sensor ranging between 0 and 90 ohm (e.g. AEB1090) is connected. Refer to the assembly drawing of the gas control unit for connection.

NOT STANDARD - Set this option if an LPG or NATURAL GAS resistive sensor with a variable STRAIGHT signal (lower (Ohm) value with higher vacuum level and value (Ohm) with full level) is connected.

NOT STANDARD INVERTED - Set this option if an LPG or NATURAL GAS resistive sensor with a variable REVERSED signal (higher (Ohm) value with lower vacuum level and value (Ohm) with full level) is connected.

NOTE: Setting NON STANDARD or NON STANDARD INVERTED in the "TYPE OF GAS LEVEL SENSOR" box, you enable the settings necessary to set the level sensor as follows:

Set the reference values necessary for setting the level sensor as follows:

- manually move the sensor indicator starting from the full level and note the value indicated in "Level" for each reference (RESERVE, 1/4, 2/4, 3/4).
- enter the values noted in the corresponding boxes.

We can then see the following changes on the switch:

RESERVE = LEVEL value when the red reserve LED turns on and the 1/4 LED turns off.

1/4 REFERENCE = LEVEL value when the 2/4 LED turns off.

2/4 REFERENCE = LEVEL value when the 3/4 LED turns off.

3/4 REFERENCE = LEVEL value when the 4/4 LED turns off.

Gas map F4

	500	1000	1500	2000	2500	3000	3500	4000	4500	5000	5500	6000
0,5	136	138	139	143	147	152	153	154	154	154	152	152
1	148	150	159	170	171	172	174	176	176	176	174	174
1,25	148	150	160	173	173	173	175	177	177	177	175	175
1,5	148	150	156	165	165	165	167	169	169	169	167	167
2	147	149	155	163	163	163	164	165	165	165	163	163
2,5	144	146	152	160	160	160	161	162	162	162	160	160
3	142	144	149	156	156	156	158	160	160	160	158	158
3,5	140	142	147	155	155	155	157	159	159	159	157	157
4	138	140	146	154	154	154	156	159	159	159	157	157
4,5	138	140	146	154	154	154	156	159	159	159	157	157
5,5	138	140	146	154	154	154	156	159	159	159	157	157
8	138	140	146	154	154	154	156	159	159	159	157	157

This menu provides a numerical display of the multiplication coefficients called **K** the control unit uses in calculating the GAS injection time.

The table displays the petrol injection times on the Y axis, while we find the engine rpm on the X axis. The red dot displayed on the map identifies the rpm references and petrol injection time in which the engine is running.

Moreover, if the vehicle OBDII plug is connected, the display shows the carburetion parameters during GAS running (Slow and Fast Correctors). The values are expressed in positive or negative percentage.

	500	1000	1500	2000	2500	3000	3500	4000	4500	5000	5500	6000
0,5	136	138	139	143	147	152	153	154	154	154	152	152
1	148	150	159	170	171	172	174	176	176	176	174	174
1,25	148	150	160	173	173	173	175	177	177	177	175	175
1,5	148	150	156	165	165	165	167	169	169	169	167	167
2	147	149	155	163	163	163	164	165	165	165	163	163
2,5	144	146	152	160	160	160	161	162	162	162	160	160
3	142	144	149	156	156	156	158	160	160	160	158	158
3,5	140	142	147	155	155	155	157	159	159	159	157	157
4	138	140	146	154	154	154	156	159	159	159	157	157
4,5	138	140	146	154	154	154	156	159	159	159	157	157
5,5	138	140	146	154	154	154	156	159	159	159	157	157
8	138	140	146	154	154	154	156	159	159	159	157	157

Modify map values

OK

Mode
☒ Absolute
☐ Relative
☐ Percentage

Cancel

To change the K values, select one or more map boxes and press enter; a window with the following modification modes will appear:

ABSOLUTE - the value corresponding to the one entered can be exactly placed in the map.

LINEAR - adds or subtracts (if a number with negative sign is entered) the entered value to or from the one already in the box or boxes selected.

PERCENTAGE - adds or subtracts the entered value to or from the one in the box or boxes selected in percentage.

Gas map

F4

	500	1000	1500	2000	2500	Edit reference			5000	5500	6000
0,5	136	138	139	143	147	<div>References</div> <div>Reference 1 <input type="text" value="500"/></div> <div>Reference 2 <input type="text" value="1000"/></div> <div>Reference 3 <input type="text" value="1500"/></div> <div>Reference 4 <input type="text" value="2000"/></div> <div>Reference 5 <input type="text" value="2500"/></div> <div>Reference 6 <input type="text" value="3000"/></div> <div>Reference 7 <input type="text" value="3500"/></div> <div>Reference 8 <input type="text" value="4000"/></div> <div>OK Cancel</div>			154	152	152
1	148	150	159	170	171				176	174	174
1,25	148	150	160	173	173				177	175	175
1,5	148	150	156	165	165				169	167	167
2	147	149	155	163	163				165	163	163
2,5	144	146	152	160	160				162	160	160
3	142	144	149	156	156				160	158	158
3,5	140	142	147	155	155				159	157	157
4	138	140	146	154	154				159	157	157
4,5	138	140	146	154	154				159	157	157
5,5	138	140	146	154	154				159	157	157
8	138	140	146	154	154				159	157	157

Clicking on one of the values on the X (RPM) or Y (injection times) axis, a chart will be displayed where the values can be modified.

To change the parameters, set the new values and press ok.

Clicking on "Enable colours on the map", all the modified boxes will be highlighted.

Clicking on you may go back to the original map.

Minimum gas injector opening time

[0 - 6] ms

Furthermore it is possible to set a minimum opening time value (in milliseconds) for the GAS injectors.



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The screenshot shows the OBD F5 configuration window. At the top, there are two checkboxes: 'Enable the diagnosis connection with the vehicle' (checked) and 'VWOPTION' (unchecked). Below these is the 'OBD protocol selection' section, which includes 'Automatic selection' (selected) and 'Manual selection' (unselected). The 'Manual selection' dropdown menu is open, showing 'Type 2: Keyword 2000 Fast Init (ISO 14230)'. Below the protocol selection is the 'Scan mode' section, which contains a text box with the value '00-00-00-00-00-00-00-00' and a circled '1' next to it. Below the scan mode are four checkboxes: 'Enable full error canceling' (checked), 'Enable error cancel with engine off' (unchecked), 'Enable selective error canceling' (unchecked), and 'Connect with or without rpm' (unchecked). At the bottom is the 'Diagnostic trouble codes' section, which contains a large empty box with a circled '2' and the text 'No errors' at the bottom.

Enabling the diagnostic OBD connection (☒) the user can select the control unit connection mode to the OBD protocol:

- **AUTOMATIC SELECTION:** through this option, the software automatically tries to connect to the vehicle testing all the existing OBD connections and selecting the correct one.
- **MANUAL SELECTION:** through this option, the user selects the OBD connection of the vehicle from a list of possible connections.

Moreover, the software allows the selection of the cancellation mode of the OBD errors eventually detected:

- ☒ **ENABLE FULL ERROR CANCELLING:** through this option, all the OBD errors detected by the control unit are cancelled.
- ☒ **ENABLE SELECTIVE ERROR CANCELLING:** through this mode, only a selection of errors are automatically deleted. This list of errors is selected by AEB technicians and is not further customizable.
- ☒ **ENABLE ERROR CANCELLING WITH ENGINE OFF:** through this option, all the OBD errors detected by the ECU will be deleted once the engine is turned off.
- ☒ **CONNECT WITH OR WITHOUT RPM:** through this option, the OBD connection is enabled even when the RPM signal is not detected.



WARNING



The VWOPTION check (☒) and the value indicated in the Scan Mode box (1) are parameters of the vehicle configuration set for the correct reading of OBD values. The parameters are not to be modified without consulting and obtaining the approval of our technicians.

(2) This area contains the list of the detected OBD errors

Lambda sensor

F6

Lambda sensor 1 (pin 10)

FRONT



Lambda sensor 2 (pin 37)

REAR



This menu is used to enable/disable the connection of the connected lambda sensor(s).

LAMBDA SENSOR 1 (PIN 10)

It allows to check the values of a front lambda sensor and eventually emulate it.

NOT CONNECTED: the lambda probe value is not displayed and no type of emulation is activated.

FRONT: While working on GAS, the front lambda reference value is shown on the lower-left side of the monitor

Rpm	3164
Lambda1	0,75

REAR: While working on GAS, the rear lambda reference value is shown on the lower-left side of the monitor

LAMBDA SENSOR 2 (PIN 37)

It allows to check the values of a rear lambda sensor

NOT CONNECTED: the lambda probe value is not displayed and no type of emulation is activated.

FRONT: While working on GAS, the front lambda reference value is shown on the lower-left side of the monitor

Rpm	3164
Lambda2	0,61

REAR: While working on GAS, the rear lambda reference value is shown on the lower-left side of the monitor

Moreover, enabling at least one lambda sensor, the EMISSIONS menu will be displayed.

Emissions
F9

Inj. Strat. F7

☒ Idling on petrol
 Idling rpm 1100

☒ Exit from cutoff to petrol

☐ Progressive switch

☐ Petrol enrichments
 Delta MAP 180

Double injections

☒ Constant contribute 3,5 ms

☒ Gas ☐ Managed as extrainj. 2 ms

☐ Petrol Min. gas inj. opening time for extra inj. 0,1 ms

Compensations

☒ With differential gas pressure

☐ With absolute gas pressure

☐ With petrol pressure

IDLING ON PETROL: Enabling this mode, the vehicle will be running on PETROL while on idle. Gas function is restored when the number of revolutions exceeds the set value. This function can only be used if running on gas at idle speed is practically impossible, unstable and causes the vehicle to switch off frequently. The fact that the system is running on petrol is not indicated on the switch (which stays on gas), but by reading the gas injection time on the computer (which becomes nil). In this phase, the switch continues to signal gas function and the gas solenoid valves stay enabled. If there is an advance variable valve timing mechanism, if the supply remains active during this phase, ensure the idle speed advance does not disturb the system..

EXIT FROM CUTOFF TO PETROL: enabling this mode the vehicle will be running temporarily on petrol when exiting a CUTOFF. After the set time, the vehicle will switch automatically back to GAS.

PROGRESSIVE SWITCH: GAS is switched over to gradually one cylinder at a time when this function is enabled (recommended default option). The switch over is usually smoother when this function is used. If this function is not enabled, the PETROL injectors are all disconnected at the same time and switching over to GAS is immediate. **This function is automatically disabled when the engine is started in emergency mode through the switch.**

PETROL ENRICHMENTS: enabling this mode, the vehicle will be temporarily running on PETROL. This can make the driving smoother especially in case of sudden accelerations, reducing the carburetion gaps. After the set time, the vehicle will switch automatically back to GAS

DELTA MAP: This is a value expressing the speed of pressure increase on the intake manifolds. If the pressure in the intake manifolds rises suddenly (e.g. after an acceleration) and its values exceeds the one input in the DELTA MAP box, the control unit will enrich the carburetion injecting petrol.

Double injections

☒ Constant contribute
 ☐ Gas
 ☐ Managed as extrainj.

☐ Petrol
 Min. gas inj. opening time for extra inj.

3,5 ms

2 ms

0,1 ms

GAS: enabling the double injections on gas, two different type of contribute can be selected:

CONSTANT CONTRIBUTE: It indicates the chance of setting a constant gas contribute (in milliseconds) between the normal injections.

MANAGED AS EXTRAINJ: EXTRA INJECTIONS are very short injections made in addition to the normal injection, and are given during petrol operation, usually during accelerations, to slightly enrich the carburetion, thus improving engine performance.

The extra injections can be recognised by looking at the progress of the RED dot in the map, or the petrol injection time that will switch from normal injection time (e.g. 8ms) to a much shorter time (e.g. 0.8ms), to then immediately go back to the previous one.

If we control the extra injections like a normal injection during gas operation, we may enrich the carburetion too much, with the risk that the engine runs too fast serrating (this happens above all in natural gas systems, whereas the problem is usually less noticeable in LPG systems).

Modifying the related slider, the parameters of the gas extra injections can be changed increasing or decreasing the gas injectors opening time during the extra injection.

By moving the slider towards the plus sign, we increase the gas extra injection time, whereas we decrease it by moving the slider towards the minus sign.

MIN. GAS INJ. OPENING TIME FOR EXTRA INJ: Inputting a numerical value (in milliseconds) in the given box, the minimum opening time of the GAS injectors will be set.

PETROL: Enabling this function, the extra injections will be managed only by the PETROL control unit.

Compensations

☒ With differential gas pressure
☐ With absolute gas pressure
☐ With petrol pressure

WITH DIFFERENTIAL GAS PRESSURE: This choice enables carburetion compensation based on the differential gas pressure.

By **differential gas pressure**, we mean the pressure originated from the difference between the pressure in the reducer output and that detected from the intake manifolds (MAP)

WITH ABSOLUTE GAS PRESSURE: This choice determines that the carburetion compensation is based on the absolute gas pressure value.

By **absolute gas pressure**, we mean the reducer output pressure value.

WITH PETROL PRESSURE: This choice means that the carburetion compensations are based on petrol pressure values.

By **petrol pressure** we mean the pressure on petrol rail injectors.

Corrections

F8

Pressure regulator temperature correction

20	25	30	35	40	50	60	70	89
-4	-3	-2	-1	0	0	0	0	0

Gas temperature correction

0	10	20	30	40	50	60	70	89
-6	-4	-2	0	0	0	1	2	3

Differential pressure correction

0,5	0,55	0,6	0,65	0,7	0,75	0,8	0,85	0,9	0,95	1	1,04	1,08	1,12	1,16
36,61	32,3	28,18	24,22	20,42	16,75	13,2	9,76	6,41	3,17	0	-2,46	-4,87	-7,24	-9,56

Absolute pressure corrections

1	1,08	1,17	1,25	1,33	1,42	1,5	1,77	2,05	2,33	2,6	2,88	3,15	3,42	3,7
50	38,5	28,6	20,1	12,6	6	0	-15,5	-26,8	-35,5	-42,3	-47,8	-52,4	-56,2	-59,5

In this menu you can set percentage corrections on the GAS injection time obtained according to the temperatures of the reduction gear and of the GAS.

Note: The default parameters have been tested by our personnel, and changing them is usually not recommended.

Emissions F9

☒ Enable Lambda emulation

Activation delay for emulation

150 s

Front sensor

Front lambda sensor type

0-5 Volt

	500	1000	1500	2000	2500	3000	3500	4000	4500	5000	5500	6000
0,5	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51
0,6	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51
0,8	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51
1	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51	2,51

Low emulation level

Anterior

0,1 V.

Posterior

0,1 V.

High emulation level

1 V.

0,71 V.

ENABLE LAMBDA EMULATION: In this menu you can set and modify the parameters necessary for controlling emissions.

ACTIVATION DELAY FOR EMULATION: This box allows to input a time lapse, after which the lambda sensor emulation will be activated.

FRONT LAMBDA SENSOR TYPE

When this parameter is set correctly, the control unit is able to detect operation of the lambda probe. Before you select the type of Lambda Probe, check its operation with a digital multimeter.

With probes having 0-1 / 0-5 Volt voltage, follow these instructions if you want to read only its value:

➤ Connect the PURPLE wire to the lambda probe without interrupting the original connection (therefore leave the GREY wire disconnected).

If you instead want to check the emissions, follow these instructions:

➤ Interrupt the original connection and connect the PURPLE wire to the sensor and the GREY wire to the PETROL control unit.

0 ÷ 1 V - Select this option is the voltage fluctuates between these voltage values on the signal wire:

- about 0 ÷ 0,2 V con miscela povera;
- about 0,8 ÷ 1 V with rich mixture.

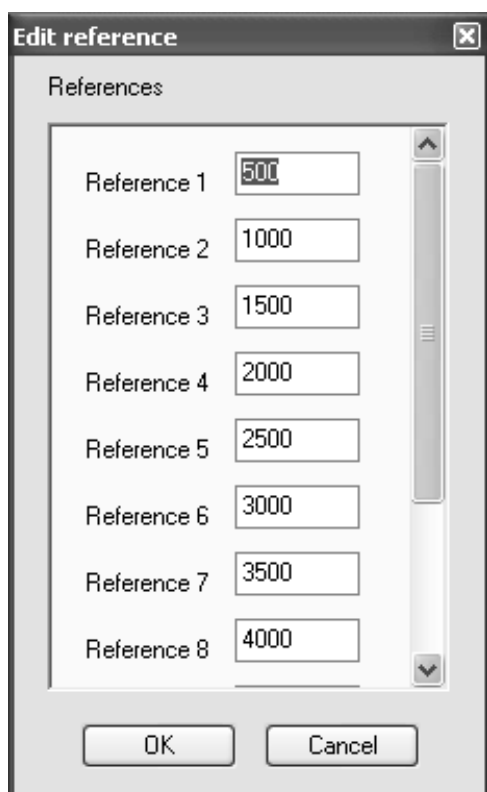
0 ÷ 5 V - Select this option is the voltage fluctuates between these voltage values on the signal wire:

- about 0 ÷ 0,2 V with lean mixture;
- about 4,8 ÷ 5 V with rich mixture.

UEGO - Select this option if the lambda probe is the linear type and if required to change the emission values (using the GREY wire only).

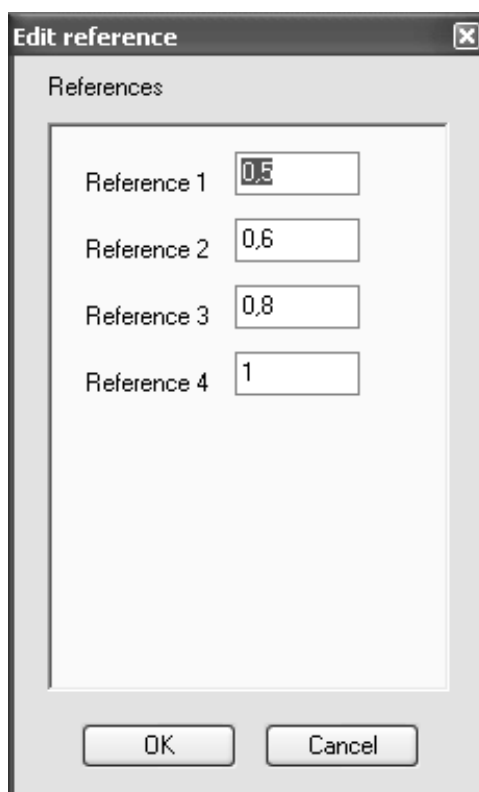
NOTE: The default parameters have been tested by our personnel, and changing them is usually not recommended.

Clicking on one of the values on the X (RPM) or Y (Map pressure) axis, a chart will be displayed where the values can be modified.



The 'Edit reference' dialog box for the RPM axis displays a list of eight references. Reference 1 is highlighted with a mouse cursor. The values are: Reference 1: 500, Reference 2: 1000, Reference 3: 1500, Reference 4: 2000, Reference 5: 2500, Reference 6: 3000, Reference 7: 3500, and Reference 8: 4000. The dialog includes 'OK' and 'Cancel' buttons at the bottom.

Reference	Value
Reference 1	500
Reference 2	1000
Reference 3	1500
Reference 4	2000
Reference 5	2500
Reference 6	3000
Reference 7	3500
Reference 8	4000



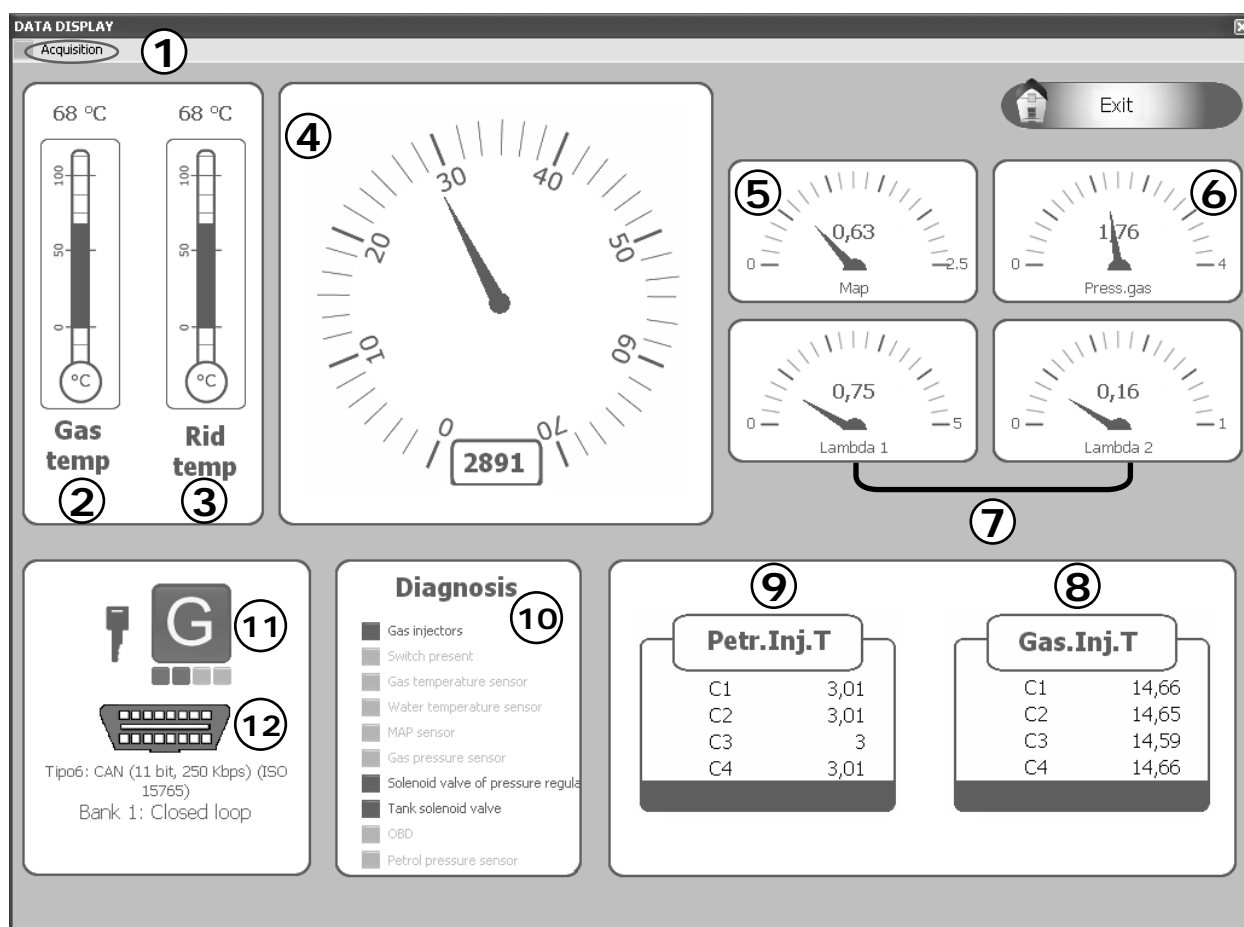
The 'Edit reference' dialog box for the Map pressure axis displays a list of four references. Reference 1 is highlighted with a mouse cursor. The values are: Reference 1: 0.5, Reference 2: 0.6, Reference 3: 0.8, and Reference 4: 1. The dialog includes 'OK' and 'Cancel' buttons at the bottom.

Reference	Value
Reference 1	0.5
Reference 2	0.6
Reference 3	0.8
Reference 4	1



DATA DISPLAY

All the signals managed by the control unit are displayed on this page.



1) Acquisition: For storing the GAS control unit operation parameters in a file that can be displayed via a chart.

- **Start/Stop acquiring:** For starting/stopping the data saving operation.
- **Graph:** For viewing the trend of the saved data in a chart (see chapter "data display").
- **Send email:** For sending the file in which the data are save by e-mail.

NOTE: This option is only available using the email client Microsoft Outlook®.

2) It displays the temperature of the GAS reduction gear (expressed in °C);

3) It displays the gas temperature (expressed in °C);

4) It displays the number of engine revolutions in real time (rpm);

5) It displays the pressure in the intake manifolds (expressed in Bar);

6) It is the pressure difference between the gas in the gas injectors and that in the intake manifolds read by the pressure gauge supplied in the kit (expressed in Bar);

7) It is the voltage of the lambda probe(s).

If the wires of the lambda probe(s) are not connected, there will be no display;

8) It displays the Gas injection time in real time (ms);

9) It displays the PETROL injection time in real time (ms);

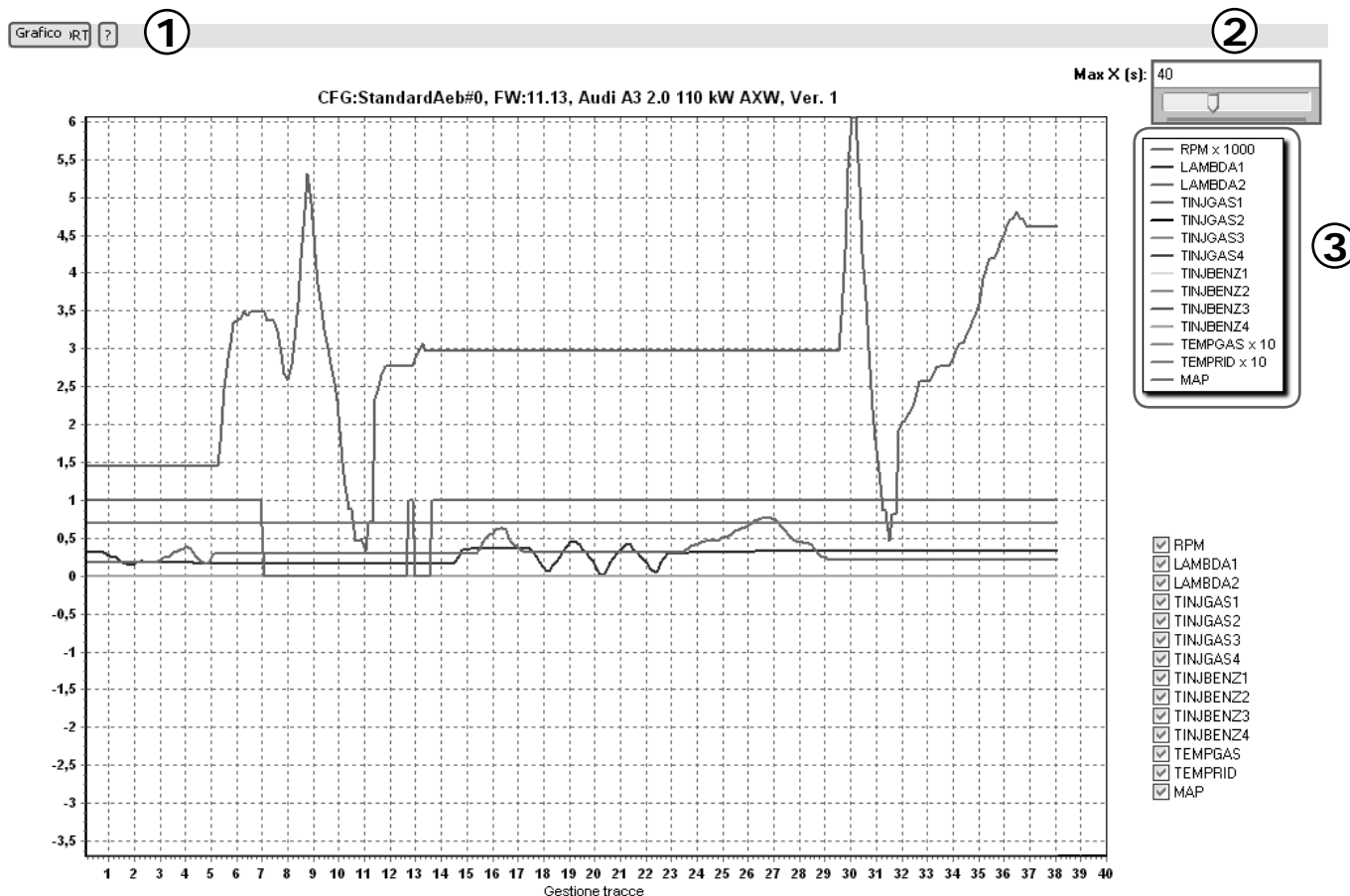
10) If the connection vehicle diagnostics is enabled, displays the errors found;

11) Indicates whether the car is running on GAS or PETROL;


12) It indicates the OBDII plug status (connected/disconnected) and displays the type of connection to the communication protocol;

NOTA: Pressing the spacebar will execute the request for switching GAS/PETROL

GRAPH



One of the acquisitions previously made and saved can be graphically displayed (see figure) by selecting "Graph".

Clicking on the "?" symbol on the top left side of the screen, an image  will appear that explains graphically the possible chart display modes.

By moving from left to right with the left mouse button pressed, you can enlarge the selected area; similarly, by moving from right to left you will cancel this operation and return to the original display.

You can move within the chart by keeping the right mouse button pressed.

1) You can select the following items in the "Graph" menu:

- Print: It lets you print the displayed chart.
- Cancel zoom: It lets you bring the chart back to default display (100%).
- Quit: It lets you exit the "Graph" menu.
- In the menu at the bottom right you can also choose all the parameters to be displayed on the graph.

- ☒ RPM
- ☒ LAMBDA1
- ☒ LAMBDA2
- ☒ TINJGAS1
- ☒ TINJGAS2
- ☒ TINJGAS3
- ☒ TINJGAS4
- ☒ TINJBENZ1
- ☒ TINJBENZ2
- ☒ TINJBENZ3
- ☒ TINJBENZ4
- ☒ TEMPGAS
- ☒ TEMPRID
- ☒ MAP

2) Moving the slide to the right or to the left, the values on the X axis of the screen can be increased/decreased so that the total display area of the chart can be increased or reduced.

3) Chart key: Indicates the colours assigned to the various signals displayed. Only the selected parameters are displayed in the left menu (see point 1).



DIAGNOSIS

If present, one or more errors detected by the GAS control unit are displayed on this page.

There is an example of a display of some of these errors in the figure below.

Enable diagnosis checks	Action in case of error	Diagnosis
<input checked="" type="checkbox"/> Gas injectors	Switch to petrol	OK
<input checked="" type="checkbox"/> Switch present	Switch to petrol	OK
<input checked="" type="checkbox"/> Gas temperature sensor	Switch to petrol	OK
<input checked="" type="checkbox"/> Water temperature sensor	Switch to petrol	OK
<input checked="" type="checkbox"/> MAP sensor	Switch to petrol	OK
<input checked="" type="checkbox"/> Gas pressure sensor	Switch to petrol	OK
<input checked="" type="checkbox"/> Solenoid valve of pressure regulator	Switch to petrol	OK
<input checked="" type="checkbox"/> Tank solenoid valve	Switch to petrol	OK
<input checked="" type="checkbox"/> OBD Connection	Signal only	OK
<input checked="" type="checkbox"/> Petrol pressure sensor	Signal only	OK

Select all Reset errors

Operating times (hh:mm)

Gas	0:00
Petrol	0:00

Connections check

☒ Switch
☐ Solenoid valve 1
☐ Solenoid valve 2

Injectors Test

I1 I2 I3 I4

When the GAS control unit detects a diagnosis error on the parameter read, takes the action selected in the "Action in case of error" corresponding to the error detected.

Possible actions are:

- **Signal only**
- **Switch to petrol**

In the "Diagnosis", displays the corresponding parameter of diagnostics status determined.

The possible states are detected:

- **ERROR**
- **OK**

In case of diagnostic errors related to the gas INJECTORS the message "OK" means a correct detection of the signal, while "ERROR" indicates a detection error on the injector A,B,C or D.

The diagnostic errors detected can be deleted from the control unit memory simply by pressing the lower right-hand button "Reset errors".

By enabling or disabling the check in the "Enable the diagnosis connection with the vehicle" (see "OBD F5" menu) display of the diagnostic errors will be activated or deactivated.

The error detected will be signalled to the driver by the yellow LED coming on and remaining steady, and by the slow blinking of the green LED on the switch. Moreover, the buzzer inside the switch will be enabled to simplify identification of the alarm status.



To deactivate the audible alarm, just press the switch button to change the car from Gas set-up to the Petrol position.

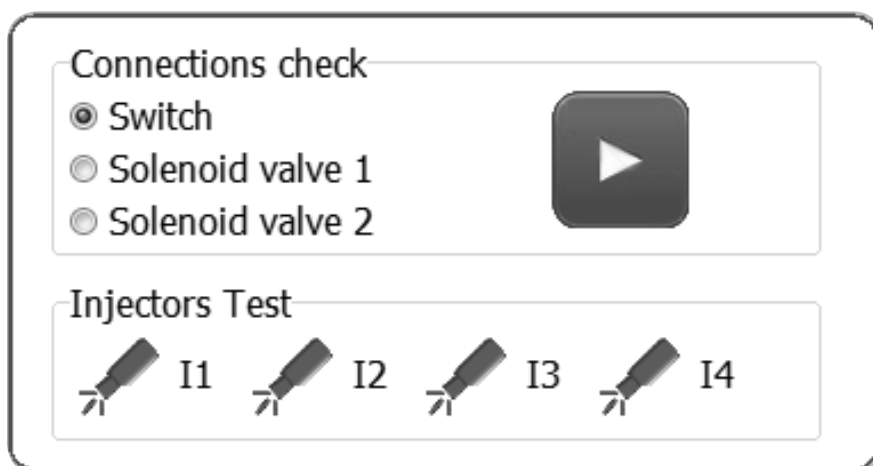
NOTE: Switching over to petrol is envisaged for some errors. In this case, the GAS control unit will automatically switch over when the error is detected.

To return to GAS operation, it is necessary to shut down and re-start the vehicle.


Operating times (hh:mm)


Gas	9:01
Petrol	4:29


Counters (hh:mm) register the vehicle's time of operation (shown in hours and minutes) during GAS (), and PETROL () operation, is found in the "Operating times" option.





The box **"Connections Check"** is used to control the correct connection of:


- **SWITCH:** if the connection is correct, clicking on the PLAY,  symbol all the led on the switch light up and the buzzer activates.
If any of these does not take place, the connection has to be considered incorrect.



For a diagnosis, press STOP 

- **SOLENOID VALVE 1 (REDUCER):** If the connection is correct, clicking on PLAY,  the electro valve contact is disconnected.
If the electro valve contact stays open, the connection needs to be considered incorrect.

For a diagnosis, press STOP 

- **SOLENOID VALVE 2 (FUEL TANK):** If the connection is correct, clicking on PLAY,  the electro valve contact is disconnected.
If the electro valve contact stays open, the connection needs to be considered incorrect.

For a diagnosis, press STOP 

- **INJECTORS TEST:** You can check the correct connection of the gas injectors. Clicking on the injector GAS that you want to test, the corresponding icon changes color () and stops the injector to inject GAS, repressing again the symbol () injector GAS resumes its normal operation.



RESET CONTROL UNIT

Pressing this button will reset the ecu GAS to the parameters set by default for the selected fuel type.

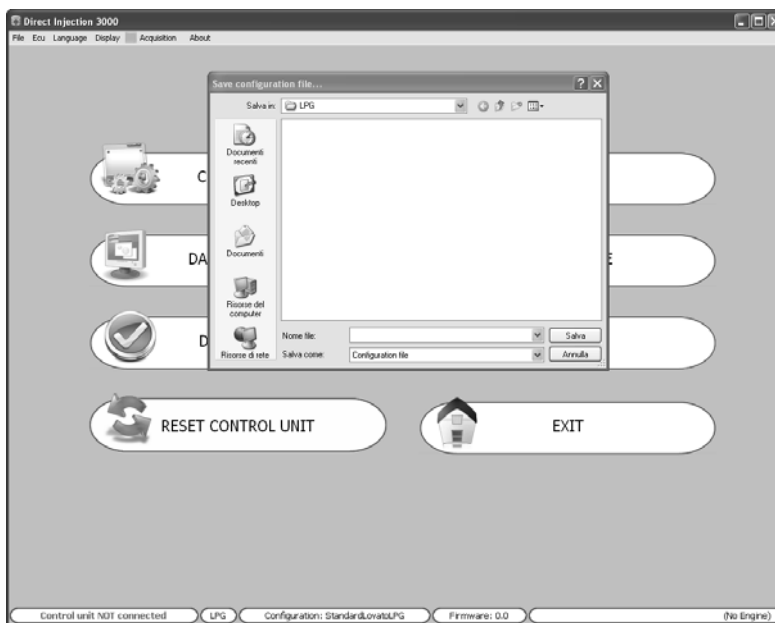


SAVE FILE

It is possible to save all calibration parameters set in the **"CONFIGURE"** menu in a file in this submenu.

This file can later be used for configuring other control units installed on vehicles of the same model and with the same type of fuel, NATURAL GAS or LPG.

To save, specify the "Name of the file to save" and click on OK.





The configuration files are in two separate directories: one for LPG configurations (LPG folder) and the other for NATURAL GAS configurations (CNG folder).

If the control unit **is connected** to the computer, only the configurations available for automatically recognised control unit are proposed in the list.

Select the file you want to upload and click on OK.

NOTE: If the user clicks once on a file, the system will open a box describing the basic configuration parameter, without having to open the file itself.

[illegible]

REPROGRAM

From this submenu it is possible to update the FIRMWARE (the management program in the control unit) of the gas control unit after updates.

The latest firmware version available when the CD-ROM is created is always included in the calibration software installation CD-ROM, whereas any subsequent versions can be sent by e-mail or on any other removable support.

WARNING



WARNING

The correct path for saving the programme file (firmware) is the following:

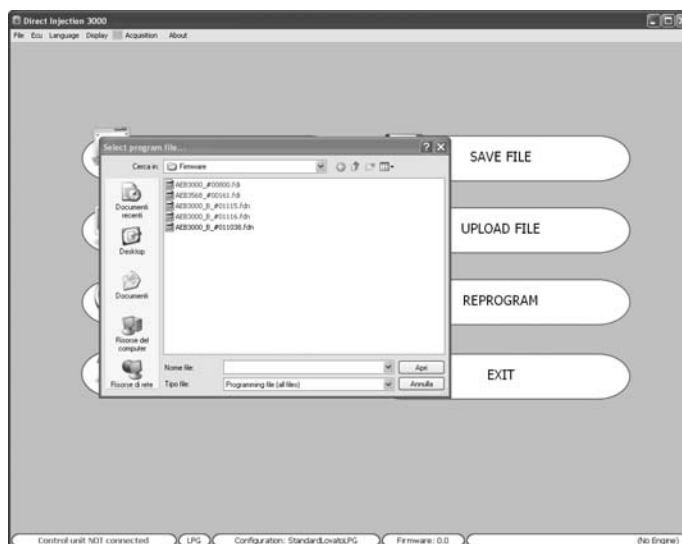
C:\DOCUMENTS AND SETTINGS\PERSONAL ACCOUNT\DOCUMENTS\MULTIPOINTINJ\FIRMWARE where "PERSONAL ACCOUNT" is usually the "USERNAME" or the PC-ID.

IT IS THEREFORE NECESSARY TO FOLLOW THE SAME PATH TO SAVE POTENTIAL UPDATES AND NEW FIRMWARE. IT IS ADVISABLE TO KEEP A COPY OF THE OBSOLETE FIRMWARE IN THE PATH IN ORDER TO KEEP A FILE-HISTORY IN THE SAME FOLDER.

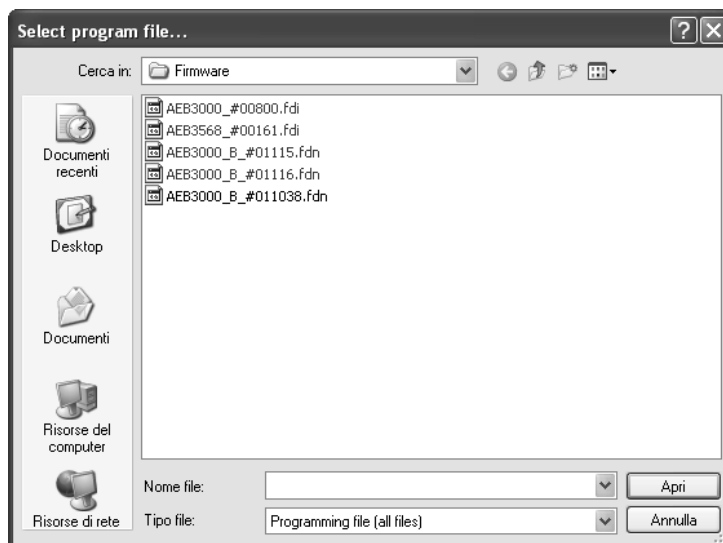
To update the FIRMWARE, select "**REPROGRAM**". The window "Select program file" will be displayed.

Select the update file and click on open.

If there is more than one file, select the one with the highest number (most recent version).



NOTE: To avoid losing the configuration of the control unit, make sure that the control unit is connected to the computer before updating. Whether or not the control unit is connected is indicated on the bottom left-hand side of the main menu screen.



SOFTWARE PROGRAM ERROR CODES

CONNECTION ERRORS (C)		
ERROR CODE	DESCRIPTION	POSSIBLE CAUSES
C10	Control unit to connect not found. Connection unavailable	Control unit off, wrong wiring, disconnected cable, serial interface broken, missing USB driver, Zigbee too far or not connected
C11	Impossible to connect to control unit, control unit boot loader on	Control unit boot loader is on. Upload of a compatible firmware required
C12	Impossible to connect to control unit, control unit incompatible.	The user is connecting an AEB product different from AEB3000, AEB3000A, AEB3000B, 3568. Control unit not tested.
C13	Impossible to connect to control unit, impossible to request customer code to the control unit	Contact R&D
C14	Impossible to connect to control unit, customer code incompatible.	Control unit, connection and SW are OK. The customisation of the software differs from that of the control unit
C15	Impossible to connect to control unit, the present software is incompatible.	Obsolete Software to be updated

PROGRAMMING ERRORS (P)		
ERROR CODE	DESCRIPTION	POSSIBLE CAUSES
P10	Impossible to reprogram the control unit	Wrong connection
P12	Impossible to reprogram the control unit	The type of control unit in use is not compatible
P13	Impossible to reprogram the control unit	Impossible to detect the control unit correctly
P14	Impossible to reprogram the control unit	The control unit customer code is not compatible
P15	Impossible to reprogram the control unit	Impossible to decrypt the selected file
P16	Warning! The selected firmware is not compatible with the control unit	Firmware not recognized